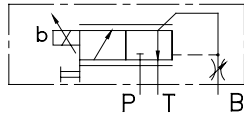


MDM PROPORTIONAL PRESSURE-REDUCING VALVE

Electrical operation

Size 5

Series MDM-5



FEATURES

- * Pressure reducing over the whole range independent of the supply pressure.
- * Several sub-plates available.
- * Conversion to ISO/CETOP mounting surface.
- * Several control pressure ranges available.
- * Different pressure ranges for the two pilot lines possible.
- * Proportional solenoids with longer life for the armature in the oil.
- * Several types of proportional solenoids, such as explosion proof "II 2 G EEx m II T4" and IP67.
- * Adjustable valve response time.

TECHNICAL DATA

- maximum operating pressure conn. P	350 bar (5000 psi)
- maximum return pressure conn. T	15 bar (215 psi)
- pressure range conn. A and B	0 - 12 bar (0- 172 psi) or 0 - 30 bar (0- 429 psi) 0 - 70 bar (0-1000 psi) or 0 - 120 bar (0-1716 psi) 0 - 190 bar (0-2717 psi) or 0 - 350 bar (0-5000 psi)
- flow range	6 l/min (1.6 USgpm) with 32 cSt and $\Delta p = 30$ bar (429 psi)
- viscosity range	2,8 - 380 cSt
- contamination level max.	NAS 1638 class 9 or ISO 18/15
- ambient temperature	-35°C to +80°C (-31°F to 176°F)
- mounting position	any
- fluid	mineral oil; other media on request
- mounting surface roughness	N6 (0,8 μ m) according to ISO 468 and ISO 1302.
- mounting surface flatness	0,01 mm over a distance of 100 mm according to ISO 1101.
- nominal voltage	12 V DC, 24 V DC
- nominal current	see diagrams Fig. 1 and 2
- valve response time	adjustable: $\pm 0,08$ - 10 seconds
- hysteresis	< 3% (with dither)
- resolution	< 0,5% (with dither)
- continuous operation	100%
- seals	std. BUNA-N, optional Viton
- recommended dither frequency	100 Hz

DIAGRAMS

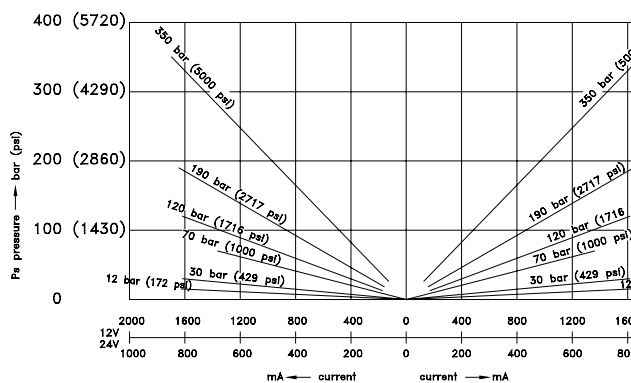


Fig. 1 DUAL TYPE

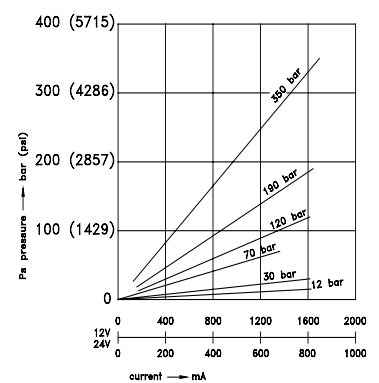


Fig. 2 SINGLE TYPE

ORDERING CODE

MDM 5

MDM - 5 - 70 - 190 - B / Viton

SERIES
MDM-5

CONTROL PRESSURE RANGE, DUAL TYPE:
Port A in bar *: 12, 30, 70, 120, 190 or 350 bar

CONTROL PRESSURE RANGE,
Port B in bar: 12, 30, 70, 120, 190 or 350 bar

SOLENOID TYPE

A = 12V DC IP65 with emergency control by pin
B = 24V DC IP65 with emergency control by pin
E = 12V DC IP65 with emergency control by button
F = 24V DC IP65 with emergency control by button
H = 24V DC IP57 II 2 G EEx m II T4 (Explosion Proof)
J = 24V DC IP67, without female connector

OPTIONS

Viton = With Viton seals

SUB-PLATE

A-5-DM - 3 / Viton

SERIES
A-5-DM = Sub-plate

NUMBER

1-8 = choose number of MDM-5 valve which has to be mounted on one subplate (up to 8)

OPTIONS

SAE = S.A.E. straight thread 'O'RING BOSS
Viton = With Viton seals

CONVERSION PLATE

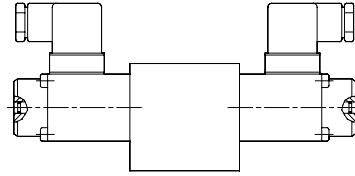
A-5-PS / Viton

SERIES
A-5-PS = Conversion to ISO/CETOP 3 model

OPTIONS

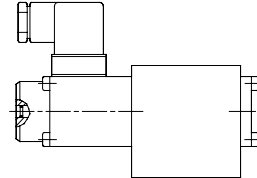
Viton = With Viton seals

DUAL TYPE



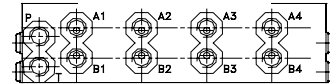
Example: MDM-5-70-70/B
* only in code for dual type

SINGLE TYPE

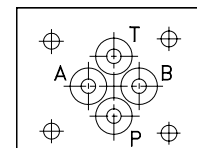


Example: MDM-5-350/B

SUBPLATE



CONVERSION PLATE



RECOMMENDED SPARE PARTS

R SPARE KIT

R - .. - 016

01 SEALS (BUNA-N)
06 ASSEMBLY KIT:SEALS (BUNA-N) AND SCREWS
11 SEALS (VITON)
16 ASSEMBLY KIT:SEALS (VITON) AND SCREWS

SOLENOID, incl. bolts and seal

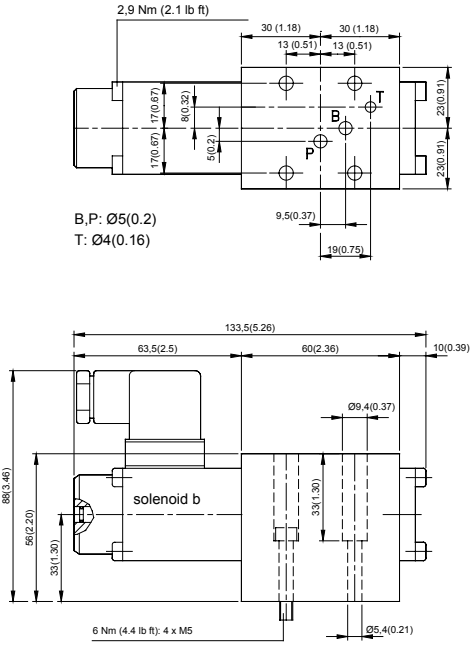
8WX-2170-002 = 12V DC IP65 with emergency control by pin
8WX-2170-001 = 24V DC IP65 with emergency control by pin
8WX-2170-012 = 12V DC IP65 with emergency control by button
8WX-2170-011 = 24V DC IP65 with emergency control by button
8WX-2270-051 = 24V DC IP57 II 2 G EEx m II T4 (Explosion Proof)
8WX-2270-041 = 24V DC IP67, without female connector

DIMENSIONS / TIGHTENING TORQUES

dimensions in millimeters (inches)

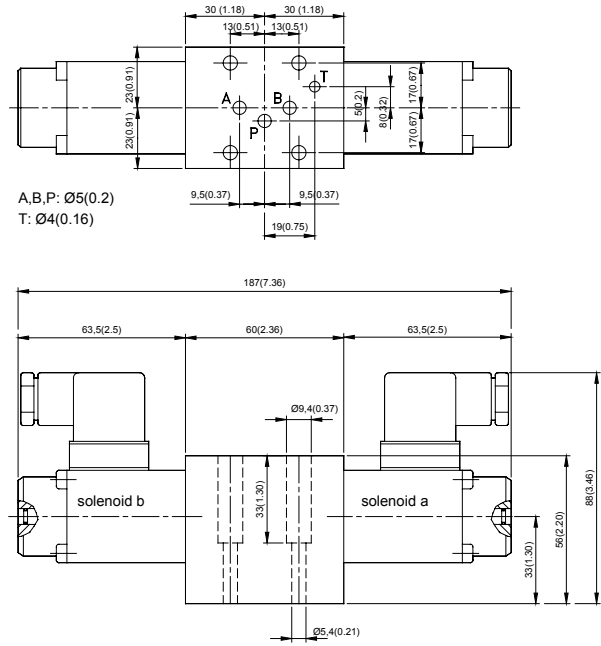
MDM-5

Single Type



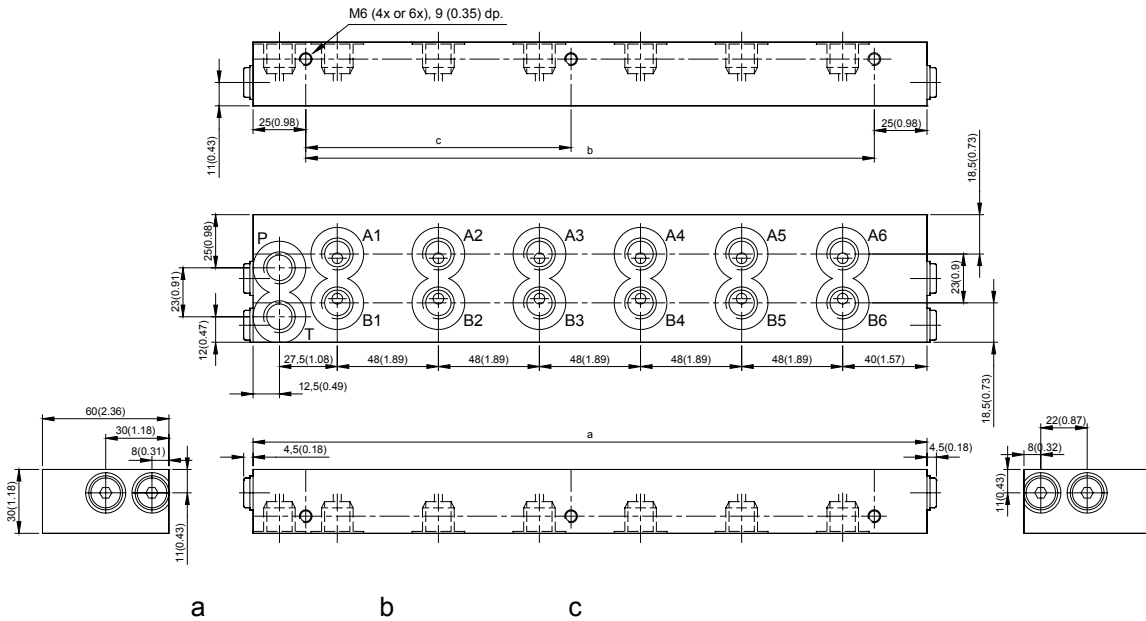
B,P: Ø5(0.2)
T: Ø4(0.16)

Dual Type



A,B,P: Ø5(0.2)
T: Ø4(0.16)

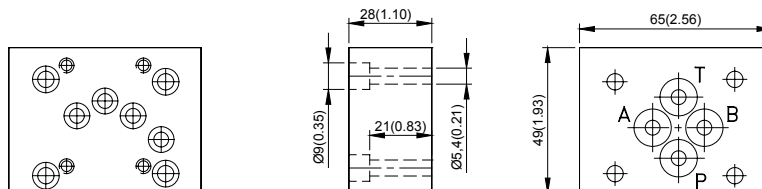
SUBPLATE: A-5-DM



A-5-DM-1:	80(3.14)	30 (1,18)	-
A-5-DM-2:	128(5.04)	78 (3,07)	-
A-5-DM-3:	176(6.96)	126 (4.96)	-
A-5-DM-4:	224(8.82)	174 (6.85)	-
A-5-DM-5:	272(10.71)	222 (8.74)	126 (4.96)
A-5-DM-6:	320(12.6)	270 (10.63)	126 (4.96)

Connecting threads: P,T,A,B
in BSP: 1/4" (standard)
in SAE: SIZE 6 (optional)

CONVERSION PLATE: A-5-PS



MAINTENANCE DATA

Mounting procedure

- AMCA-valves shall not be mounted by overtightening of mounting bolts, causing mechanical distortion and thus spool lock.
- Mounting on flat surface, flatness 0,01/100.
- Don't use conical thread for port-fittings.
- For sealing purposes, use O-rings.
- Check the voltage and current of the solenoids, before operation.
- Avoid ingress of contaminants during mounting.

Start-up procedure

- Check the valve-function and the tightness of fittings etc.
- Bleed by repeated energizing of solenoid(s).
- Run the system to raise the fluid temperature. Rebleed to remove the dissolved air.

Adjustment procedure

Valve response time:

The valve response time is adjustable from $\pm 0,08 - 10$ seconds.

Adjustment screws (damping throttles) are on the MDM-5 valve below the solenoids, fig 12 (1).

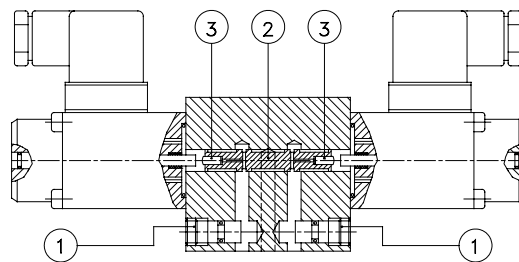
- Turn the adjustment screws clockwise to enlarge valve response time.
- Turn the adjustment screws anti-clockwise to shorten valve response time.

Fluid maintenance

Due to the construction, these AMCA-valves, are not highly susceptible to particulate (silt type) lock, nor to contaminant wear. Therefore the contaminant sensitivity is very low.

- Use mineral oil (recommended ISO/VG-32). Other fluids on request.
- Keep the contamination level better or equal NAS 1638 class 9 or ISO 18/15.

TROUBLE SHOOTING



- 1) Damping throttle
- 2) Spool
- 3) Pistons

FIG. 12

A. Valve operates erratically

- 1) Check the current on the solenoid plug.
- 2) Air in system: Bleed by repeated energizing of solenoid(s). Run the system to raise the fluid temperature. Rebleed to remove the dissolved air.
- 3) Check the resistance of the solenoid coil:
 - 24 VDC at 20 °C (68 °F) = 25 Ohm,
 - at 60 °C (140 °F) = 30 Ohm
 - 12 VDC at 20 °C (68 °F) = 6,5 Ohm,
 - at 60 °C (140 °F) = 7,5 Ohm

B. Max. reducing pressure too low

- 1) Maximum current is faulty: check max. current.
- 2) Supply pressure is too low: Check system pressure.

- 3) Spool, pistons or solenoids are dirty: Remove solenoids or cover and clean solenoids' bore and spool (take care of the small pistons (3) in the spool (2) if placed, see fig.12).

C. System is too slow

- 1) Damping throttles are closed too much: open up the throttles.
- 2) Electrical fault (ramp generator): check and reset.
- 3) Damping throttle or spool are dirty: Remove the parts, 1, 2 and 3, clean everything and replace.

AMCA Hydraulic Fluid Power BV
B.Kuiperweg 33, 9792 PJ TEN POST
P.O.BOX 18, 9790 AA TEN BOER
The Netherlands
Tel.: +31 (0)50 - 3023577
Fax.: +31 (0)50 - 3021226
e-mail: sales@amca-nl.com
homepage: http:// www.amca-nl.com

Your local representative